Cogne Specialty Steel USA, Inc.

Raw Material Surcharges For Stainless Steel Bar / Rod / Billet

Scheduled for orders with acknowledged ship dates: December 2022

DESIGNATIONS				Alloy surcharges	Energy surcharge	Total
Cogne Grades	UNS	AISI	EN W. Nr.	US$/Lb	US$/Lb	US$/Lb
409NB	S40940			0,29	0,07	0,36
410/1 - 410/3 - 410/5 - 410OG	S41000	410	1.4006	0,24	0,07	0,31
415M			1.4418	0,96	0,07	1,03
416/1 - 416/3	S41600	416	1.4005	0,27	0,07	0,34
420A/1 - 420A/7	S42000	420A	1.4021	0,24	0,07	0,31
420B / 420B2	S42000	420B	1.4028	0,24	0,07	0,31
420BF2	S42020	420BF	1.4029	0,28	0,07	0,35
420CF	S42020	420CF	1.4035	0,28	0,07	0,35
420C	S42000	420C	1.4031	0,24	0,07	0,31
420C/1 - 420C/4	S42000	420C	1.4034	0,24	0,07	0,31
420RM/1	-	-	1.4122	0,50	0,07	0,57
431/1	S43100	431	1.4057	0,43	0,07	0,50
440B	S44003	440B	1.4112	0,48	0,07	0,55
440C/2	S44004	440C	1.4125	0,38	0,07	0,45
430/1	S43000	430	1.4016	0,30	0,07	0,37
430F/3	-	430F	1.4104	0,35	0,07	0,42
430F/6	-	430F	1.4105	0,35	0,07	0,42
430NB/1	-	(430CB)	1.4511	0,34	0,07	0,41
430T	S43036	430T	1.4510	0,31	0,07	0,38
434	S43400	434 / 430FMo	1.4113	0,46	0,07	0,53
304L/304 Ni 10% min.	S30403	304L	1.4306	1,29	0,07	1,36
F304L1	S30403	304/304L	1.4301/1.4307	1,11	0,07	1,18
F304	S30400	304H	1.4301	1,11	0,07	1,18
302/3 - 302/4	S30200	302	1.4310	1,06	0,07	1,13
303/1 - 303/3	S30300	303	1.4305	1,11	0,07	1,18
304L/5	S30500	305	1.4303	1,40	0,07	1,47
E202/202Z	AWS ER307-ER307Si	-	1.4370	1,07	0,07	1,14
E308/308Z	AWS ER308L-ER308LSi	-	1.4316	1,32	0,07	1,39
E309L-309LZ	AWS ER309L-ER309LSi	-	1.4332	1,59	0,07	1,66
E310	AWS ER310	-	1.4842	2,22	0,07	2,29
E316L-316LZ	AWS ER316L-ER316LSi	-	1.4430	1,80	0,07	1,87
321 - 321/3	S32100	321	1.4541	1,28	0,07	1,35
347	S34700	347	1.4550	1,31	0,07	1,38
350	S20910	XM 19	1.3964	1,92	0,07	1,99
354	S31254	F44	1.4547	3,03	0,07	3,10
304K	S30430	XM7 (302HQ)	1.4567	1,21	0,07	1,28
F316L	S31603	316/316L	1.4401/1.4404	1,67	0,07	1,74
F316	S31600	316H	1.4401	1,67	0,07	1,74
F316R		316L	1.4404	1,72	0,07	1,79
316T - 316T/1	S31635	316Ti	1.4571	1,68	0,07	1,75
316K	-	316Cu	1.4578	1,80	0,07	1,87
316LM/2	S31603	316L	1.4435	1,95	0,07	2,02
316LM/4	S31603	316L	1.4436	1,86	0,07	1,93
316LM1	S31603	316L ESR ASTM F 138	1.4441	2,07	0,07	2,14
317	S31703	317/317L	1.4438	1,96	0,07	2,03
310/1	S31008	310S	1.4845	2,23	0,07	2,30
314L/1	S31400	314	1.4841	2,26	0,07	2,33
324	S32304	-	1.4362	0,83	0,07	0,90
329A - 329A/1	S31803	F51	1.4462	1,47	0,07	1,54
329S/1	S32750	F53	1.4410	1,57	0,07	1,64
329S	S32760	F55	1.4501	1,57	0,07	1,64
329/1	S32900	329	1.4460	1,12	0,07	1,19
E415/1	S41500	F6NM	1.4313	0,70	0,07	0,77
630/3 - 630OG	S17400	630 (17-4PH)	1.4542	0,81	0,07	0,88
630	S15500	XM 12 (15-5PH)	1.4545	0,81	0,07	0,88
SF286	S66286	660	1.4980	2,89	0,07	2,96
SF330/3	N08330	330	1.4864	3,60	0,07	3,67
TS304	-	-	-	1,25	0,07	1,32
TS316	-	-	-	1,66	0,07	1,73
TS316B	-	-	-	1,81	0,07	1,88

Alloy surcharges are based upon the following average prices:

AVERAGES:	21st Oct / 20th Nov 22
Nickel	$11.1193/Lb*
Chrome	$1.4900/Lb
Moly	$19.0375/Lb
Fe-Scrap	$0.1451/Lb
Titanium	$4.0000/Lb
Manganese	$0,6920/Lb
Copper	$3.5858/Lb
Niobium	$20.9000/Lb
Silicon	$2.3000/Lb

* Includes a $.23/lb premium over the LME price for Nickel.
Shipments within 30 days of the acknowledged shipping date: the rate in effect at the time of the acknowledged dated will apply.
Shipments beyond 30 days of the acknowledged shipping date: the lower rate of the acknowledged ship date or the actual ship date will apply.