



Cogne Specialty Steel USA, Inc.

Raw Material Surcharges For Stainless Steel Bar / Rod / Billet

Scheduled for order with acknowledged ship dates:

June 2015

DESIGNATIONS				
Cogne Grades	UNS	AISI	EN W.Nr.	US\$/LB
410/1 - 410/3 - 410/5 - 410OG	S41000	410	1.4006	0,15
415M			1.4418	0,43
416/1 - 416/3	S41600	416	1.4005	0,15
420A/1 - 420A/7	S42000	420A	1.4021	0,15
420B / 420B2	S42000	420B	1.4028	0,15
420BF2	S42020	420BF	1.4029	0,16
420CF	S42020	420CF	1.4035	0,16
420C	S42000	420C	1.4031	0,15
420C/1 - 420C/4	S42000	420C	1.4034	0,15
420RM/1	-	-	1.4122	0,23
431/1	S43100	431	1.4057	0,26
440B	S44003	440B	1.4112	0,22
440C/2	S44004	440C	1.4125	0,20
430/1	S43000	430	1.4016	0,19
430F/3	-	430F	1.4104	0,19
430F/6	-	430F	1.4105	0,19
430NB/1	-	(430CB)	1.4511	0,19
430T	S43036	430T	1.4510	0,19
434	S43400	434 / 430F Mo	1.4113	0,22
304L/304 Ni 10% min.	S30403	304L	1.4306	0,61
F304L1	S30403	304/304L	1.4301/1.4307	0,53
F304	S30400	304H	1.4301	0,53
302/3 - 302/4	S30200	302	1.4310	0,51
303/1 - 303/3	S30300	303	1.4305	0,53
304L/5	S30500	305	1.4303	0,66
E202/202Z	AWS ER307-ER307Si	-	1.4370	0,52
E308/308Z	AWS ER308L-ER308LSi	-	1.4316	0,62
E309L-309LZ	AWS ER309L-ER309LSi	-	1.4332	0,75
E310	AWS ER310	-	1.4842	1,05
E316L-316LZ	AWS ER316L-ER316LSi	-	1.4430	0,74
321 - 321/3	S32100	321	1.4541	0,60
347	S34700	347	1.4550	0,59
350	S20910	XM 19	1.3964	0,78
354	S31254	F44	1.4547	1,15
304K	S30430	XM7 (302HQ)	1.4567	0,61
F316L	S31603	316/316L	1.4401/1.4404	0,68
F316	S31600	316H	1.4401	0,68
F316R		316L	1.4404	0,72
316T - 316T/1	S31635	316Ti	1.4571	0,68
316K	-	316Cu	1.4578	0,78
316LM/2	S31603	316L	1.4435	0,80
316LM/4	S31603	316L	1.4436	0,76
316LM1	S31603	316L ESR ASTM F 138	1.4441	0,85
317	S31703	317/317L	1.4438	0,81
310/1	S31008	310S	1.4845	1,05
314L/1	S31400	314	1.4841	1,03
324	S32304	-	1.4362	0,41
329A - 329A/1	S31803	F51	1.4462	0,53
329S/1	S32750	F53	1.4410	0,63
329S	S32760	F55	1.4501	0,63
329/1	S32900	329	1.4460	0,50
E415/1	S41500	F6NM	1.4313	0,33
630/3 - 630OG	S17400	630 (17-4PH)	1.4542	0,44
630	S15500	XM 12 (15-5PH)	1.4545	0,44
SF286	S66286	660	1.4980	1,22
SF330/3	N08330	330	1.4864	1,60
TS304	-	-	-	0,60
TS316	-	-	-	0,69
TS316B	-	-	-	0,75

Surcharges are based upon the average prices for Nickel, Chromium, Molybdenum, Titanium Manganese, Copper, Scrap and Energy for the following period:

AVERAGES:	21 st Apr. / 20 th May, 2015
Nickel	\$6.3824/Lb*
Chrome	\$1.0700/Lb
Moly	\$7.6850/Lb
Scrap	\$0.1138/Lb
Copper	\$2.8341/Lb
Titanium	\$0.0000/Lb
Manganese	\$0.4208/Lb
Energy	\$0.0000/Lb

* Includes a \$.23/lb premium over the LME price for Nickel.

Shipments within 30 days of the acknowledged shipping date: the rate in effect at the time of the acknowledged date will apply.

Shipment beyond 30 days of the acknowledged shipping date: the lower rate of the acknowledged ship date or the actual ship date will apply.