DNV·GL

APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No: **AMMM000023E**

This is to certify:

That

COGNE ACCIAI SPECIALI SPA

Aosta, AO, Italy

is an approved manufacturer of

Steelmaking and Rolled Steel Products

in accordance with

DNV GL rules for classification - Ships

and the following particulars:

Product Semi-finished products for forging or rolling stock,

Grade(s)

Rolled round bars
Ferritic stainless,
Martensitic stainless,

Austenitic stainless, 22Cr duplex stainless, 25Cr duplex stainless Electric Arc Furnace,

Manufacturing method Electric Arc Furnace,

AOD,

Ingot or Continuous Casting

Max. thickness/diameter See page 2 Heat treatment condition See page 2 Additional approval conditions See page 2

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules. Materials to be applied to DNV GL classed object shall fulfill the material requirements in the applicable DNV GL class rules.

Issued at Hamburg on 2018-07-02

for **DNV GL**

This Certificate is valid until **2021-06-30**.

DNV GL local station: **Milan**

Approval Engineer: Torben Schälicke
Thorsten Lohmann

Thorsten Lohmann Head of Section



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Job Id: **263.11-002209-3** Certificate No: **AMMM000023E**

Particulars of the approval

Semi-finished products for forging or rolling stock

Steel type	Product	Steel making ¹⁾
Ferritic stainless		EAF, AOD, IC or CC
Martensitic stainless	Ingot,	
Austenitic stainless	Billet, Slab,	
22Cr duplex stainless	Bloom	
25Cr duplex stainless		

Rolled Steel Products

Steel type	Product	Steel making ¹⁾	Max. thickness/ diameter	Delivery condition ²⁾
Ferritic stainless		EAF, AOD, IC or CC	101 mm when	QT
Martensitic stainless	Bar		EAF, AOD, CC; 415 mm when EAF, AOD, IC	
Austenitic stainless		EAF, AOD, IC or CC	101 mm when EAF, AOD, CC; 415 mm when EAF, AOD, IC	SHT
22Cr duplex stainless	Bar			
25Cr duplex stainless				

Remarks:

1) EAF: Electric arc furnace

AOD: Argon-Oxygen-Degassing

CC: Continuous casting IC: Ingot casting

2) QT: Quenched and tempered

SHT: Solution Heat Treated (Solution Annealing)

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